

### 33 11 Final Drive Housing with Cover

	Type	Thread	Tightening specification	Measure
1AZ Case Covers	All	M10 8.8		45 Nm
	All	M10 10.9		90 Nm
	E65, E66	M10x75 10.9		110 Nm
	E65, E66	M10x25 10.9		90 Nm
	E85	M10 8.8		55 Nm
2AZ Side bearing cover (insert only newly coated screws or screws with Loctite 270 in the through boreholes) Refer to page 33-1 for transmission designation	Type M, G	M8		22 Nm
Always replace screws (see above for through boreholes)	Type K	M8	Jointing torque Torque angle	10 + 2 Nm 40 + 5 °
3AZ Oil fill and drain plug	All			70 Nm
	E85			65 Nm
4AZ Drive flange, right	E34 / Four Wheel Drive	M10		59 Nm
5AZ Drive flange, left Always replace screws	E34 / Four Wheel Drive	M14 x 1.5	Jointing torque	90 Nm
			Torque angle	100 + 4 °
6AZ Screw neck (oil cooler connection) to final drive	E31			35 Nm
7AZ Union nuts, oil cooler pipes	E31			17 Nm
8AZ Vibration damper on bracket	All			77 Nm